

v30 CO₂ LASER - DATA SHEET

Industry Leading Laser more than 30 Watts of average power for marking, engraving, and ablating applications

High performance CO2 laser engineered for seamless integration into high-speed industrial equipment

- Advanced waveguide design guarantees exceptionally circular beam quality in both near- and far-fields
- 30 Watts continuous power ensures high throughput
- Optimized for your application: available in multiple wavelengths and air, fan, or water cooled options
- Common beam exits with Synrad vi- and ti-Series lasers enables an easy upgrade path as application of throughput demands increase
- Small footprint and light weight, ideal for small cutting or marking systems
- On-board tickle generator, industry standard 5-24 VDC I/O ports and remote control status via a 15-pin connector makes integration quick and straight-forward





THE MARKING & CODING INDUSTRY STANDARD

An industry proven performer for more than 15 years, OEMs and system integrators have used the v30 as their standard 30 Watt CO2 laser for their marking and engraving systems. Reliable year after year operation, consistent high quality beam, compact size, and unique 3-point mounting system make the v30 the perfect fit for marking and engraving systems.

RECOMMENDED APPLICATIONS



Small footprint, light weight, and high resolution imagery engineered to fit a wide variety of automated manufacturing systems.



Powerful, accurate laser output that can be used on a wide variety of materials.



Stable operation over a wide range of settings enables precise control of material removal, allowing consistent ablation depth or detailed 3D engraving.

v30 CO₂ LASER - SPECIFICATIONS

Output Specifications			
Wavelength	9.3 µm	10.2 µm	10.6 µm
Output Power ¹	>20 W	>25 W	>30 W
Power Stability (typical, after 3 min.)	<u>+</u> 5%	<u>+</u> 3%	
Power Stability (cold start) ²	<u>+</u> 7%	7% <u>+</u> 5%	
Beam Quality (M ²⁾	≤1.2		
Beam Diameter ³	2.5 mm <u>+</u> 0.5 mm		
Divergence (full angle)	<7.0 mrad		
Ellipticity	<1.2		
Polarization	Linear (Horizontal)		
Rise Time	<100 µs		
Operating Frequency	0 - 100 kHz		
Power Supply			
DC Input Voltage	30 VDC		
Maximum Current	15 A (air/water), 16 A (fan)		
Cooling			
Maximum Heat Load	450 W		
Coolant Temperature	<40° C (air), 18 - 22° C (water)		
Minimum Flow Rate	140 CFM, 2 required (air) 1.0 GPM, <60 PSI (water)		
Environmental			
Operating Ambient Temperatures	15 - 40° C		
Maximum Humidity	95%, non-condensing		
Physical	OEM Air	Fan	Water
Dimensions (L) mm (inches)	427 (16.8)	427 (16.8)	433 (17.1)
Dimensions (W) mm (inches)	116 (4.6)	119 (4.7)	116 (4.6)
Dimensions (H) mm (inches)	146 (5.8)	160 (6.3)	148 (5.8)
Weight kg (lbs.)	8.2 (18)	9.7 (21)	8.7 (19)

^{1 -} Power level guaranteed for 1 year from date of shipment, regardless of operation hours, within recommended coolant flow rate and temperature range.

^{2 -} Measured from cold start as 3(Pmax-Pmin)/(Pmax+Pmin)

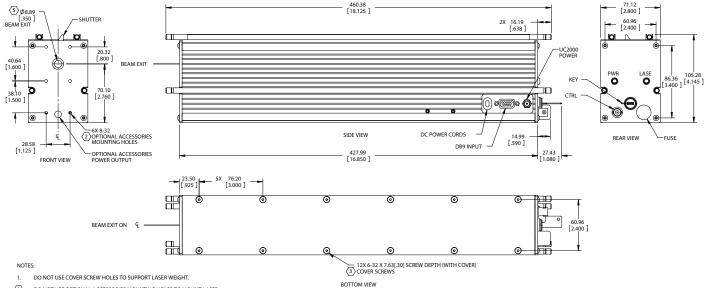




v30 CO₂ LASER - Outline and Mounting Illustrations

dimensions are in mm (inches)

AIR COOLED



- $\fbox{2}$ DO NOT USE OPTIONAL ACCESSORIES MOUNTING HOLES TO MOUNT LASER.
- (3) LASER IS MOUNTED BY REMOVING COVER SCREWS AND REPLACING WITH APPROPRIATE LENGTH SCREWS FOR YOUR MOUNTING APPLICATION. USE A MINIMUM OF FOUR SCREWS IN A SYMMETRICAL PATTERN TO PROPERLY DISTRIBUTE MOUNTING FORCES. DO NOT REMOVE COVER.
- WEIGHT: 9 LBS.
- 5 BEAM PATH MAY NOT BE CENTERED OR PERPENDICULAR TO FACEPLATE APERTURE

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